

# SHERAPOR-L

## INSTRUCTIONS FOR USE

### 1. Indication

SHERAPOR-L is a (cold) dip hardener for hardening and sealing investment models made from metal castings and for improving the adhesion of wax models.

### 2. Contraindication

Do not heat/warm the dip hardener.  
Do not use with silicone duplicated investment models.

### 3. Safety

Liquid and vapour are flammable.  
May cause drowsiness and dizziness.

Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Avoid breathing gas/mist/vapour/spray. Wear protective gloves/protective clothing/eye protection.

### 4. Processing instructions

#### Application

- Dry the investment model for 30 minutes at 180°C.
- Immerse in dip hardener for 2 seconds.
- Allow the dip hardener to soak in and let the model cool completely.

The model is now ready for modelling and attaching the chrome casting.

### 5. Storage

Store in a well-ventilated place. Keep container tightly closed. Store in plastic containers (PE), glass containers, metal containers made of aluminium or stainless steel (always with a lid).

### 6. Disposal

Must not be disposed of with household waste. Do not allow to enter the sewage system. Must be disposed of in accordance with official regulations.

### 7. Warranty

SHERA Werkstoff-Technologie GmbH is certified according to EN ISO13485 and guarantees for the products, due to a thorough quality control system, a flawless quality of its products. Our instructions for use are based on the results of our test laboratory. The technical data given can only be guaranteed if the processing is carried out as mentioned. The user is self-responsible for processing of the products. We are not liable for faulty results as SHERA has no influence on the processing. Nevertheless, possibly arising claims for damages relate to the value of the products only

